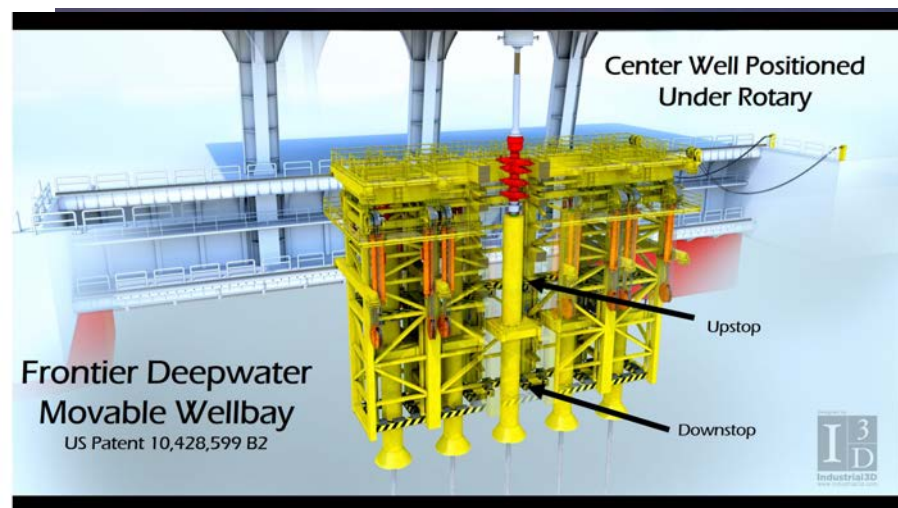




How to Profitably Exploit GoM's Lower Tertiary

STONES Field CASE STUDY



“An innovative engineering step change solution for the Paleogene - because the 20K Supply Chain cannot get us there.”



Providing:

- Increased Safety
- Improved Decision Quality
- Improved Well Operations
- Improved Reserves Recovery

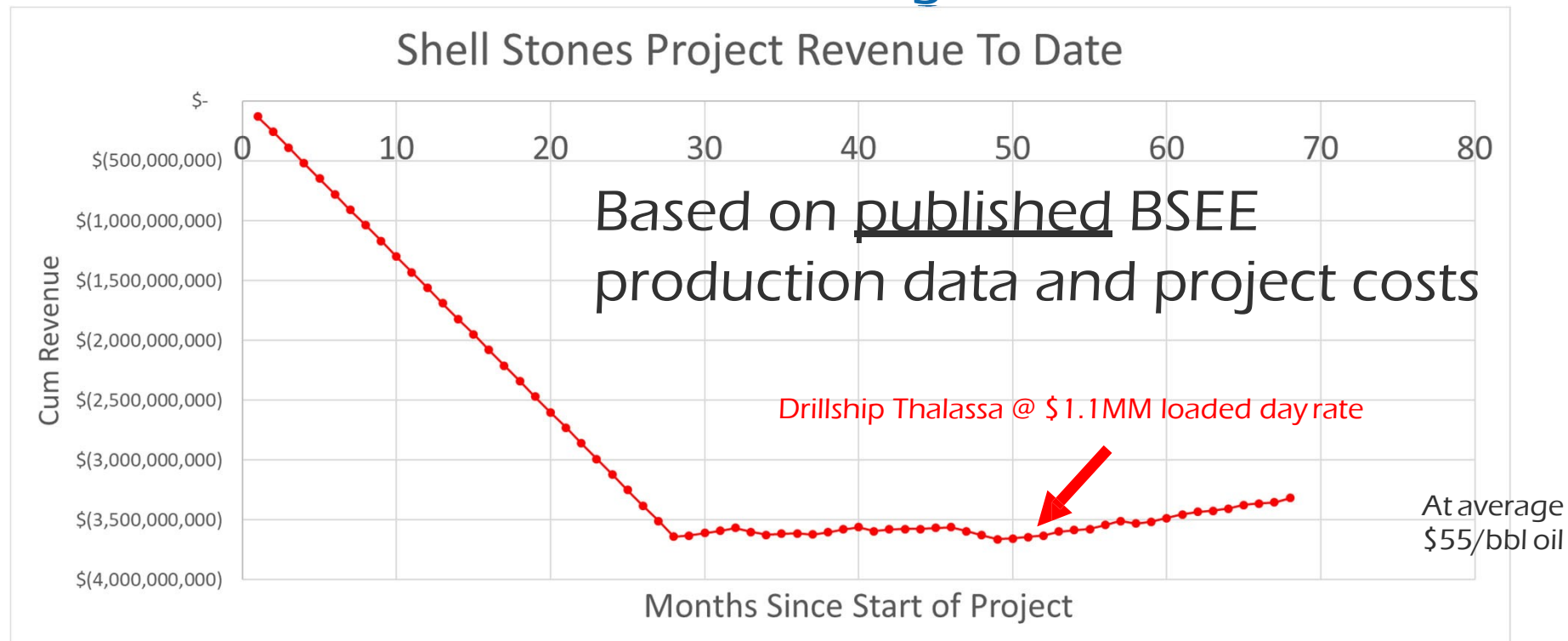
with

- Existing Technology Components, and
- **Greatly Reduced Costs and Risks**



Frontier Deepwater's Wellhead Platform Creates Value for ultra-DW Fields

- Problem: The STONES field is losing billions of dollars



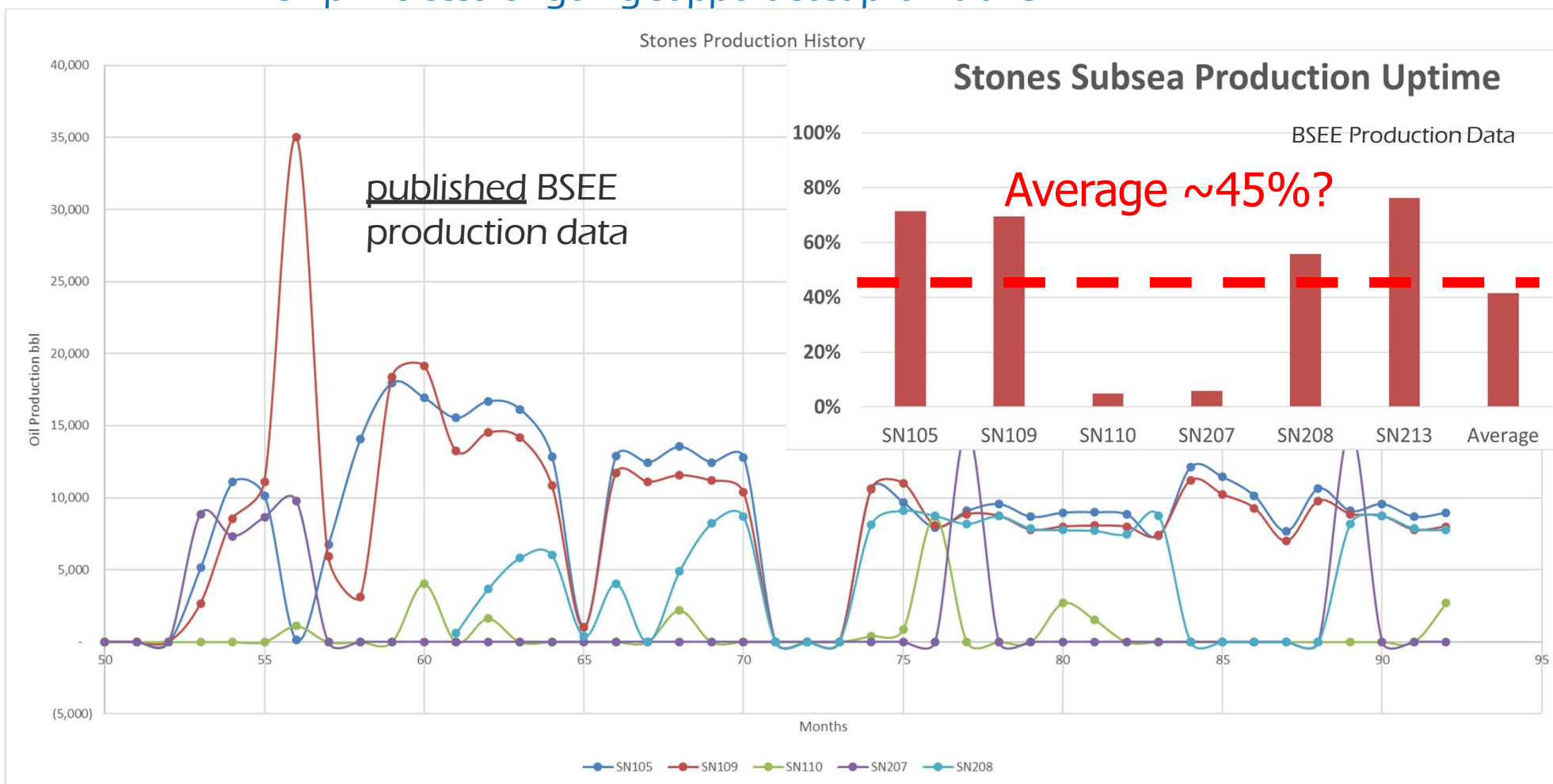
- STONES field was brought onstream in 2016... 11 years after discovery in 2005
 - Reserves are estimated at ~2bn boe estimated over 8 blocks
 - Phase 1 was sanctioned in 2013 when oil & gas prices were very high
 - SHELL has invested billions into STONES including 15 subsea wellbores plus sidetracks



Stones Subsea Infrastructure Performing Poorly

STONES' subsea well production and uptime is disappointing

- Well completions are performing poorly
- Large number of sidetracks and interventions costly @ \$1.1MM per day
- Subsea system uptime appears poor
- DP Drillship Thalassa ongoing support cost prohibitive





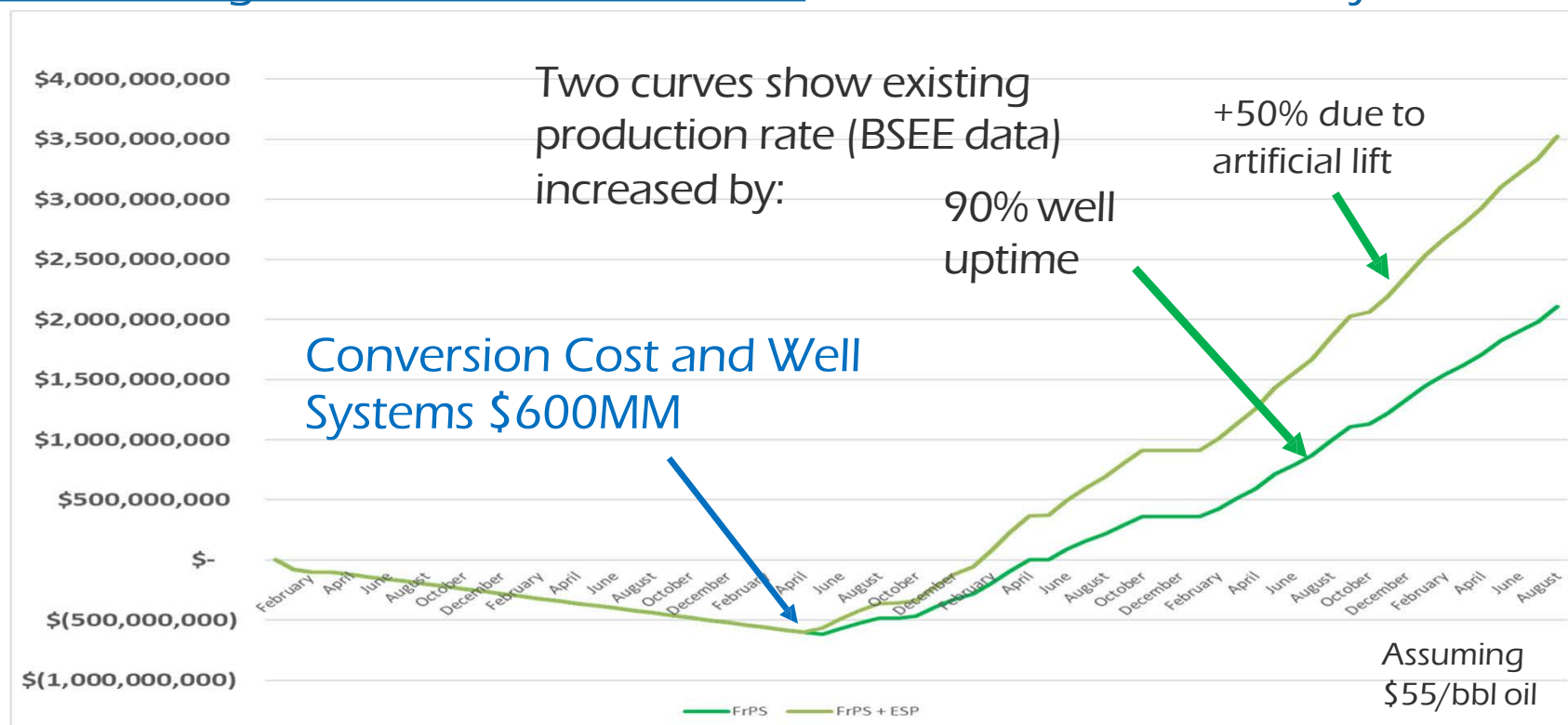
Frontier's PROPOSAL for the STONES Field

Time to Change the Game



Solution: Install Frontier FrPS Wellhead Platform(s)

- Convert 6th generation semisub MODU with 5-slot movable wellbay
 - Direct drilling/completion and vertical access for simplified well construction & completions
 - Direct access to downhole ESP's and/or seabed lift systems
- Sending produced fluids to FPSO limits topsides kit on the Wellhead Platform
- Use existing wellheads and wellbores to tieback dual barrier dry tree risers





Bringing Real Value to STONES - RESULTS summary

- Installing 1st converted FrPS Wellhead Platform as STONES Phase 1⁺ with production flowing to Turritella will stop the “bleeding” in ~3yrs
- Phase 1⁺ proves concept viability for full field development at <\$50/bbl
- The Phase 1⁺ investment turns the field profitable within 5yrs of operation
- The Phase 1⁺ investment provides a positive NPV within 8yrs of sanction – even if production is limited to 50,000bopd
 - Downhole lift of fluids may increase output and profitability...

IE the FPSO can be de-bottlenecked

Artificial Lift & direct access increase ultimate recovery

**As is, STONES will always
have negative NPV**

**S
U
B
S
E
A**

~45% uptime

But,

**D
R
Y

T
R
E
E**

90% uptime

**STONES could be
a \$bn NPV winner
with
Dry Trees & ESPs**

**D
R
Y

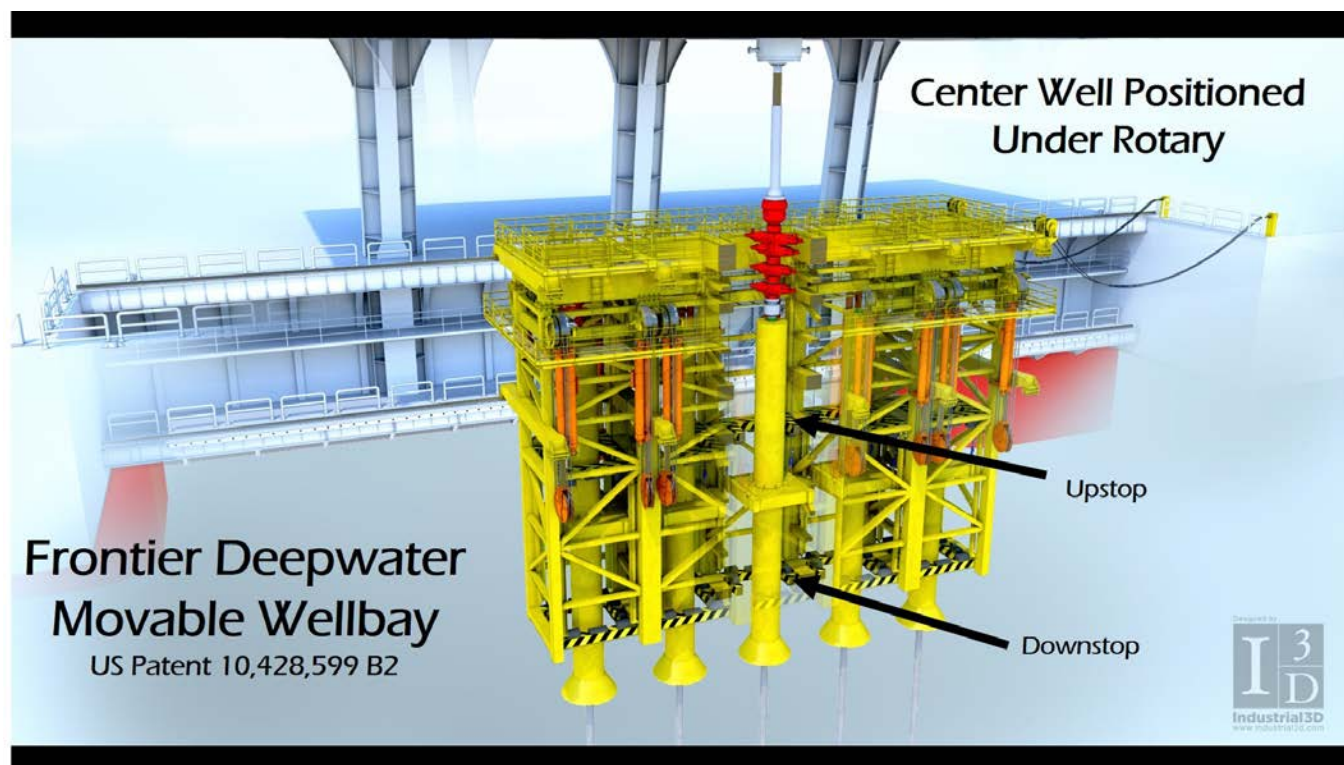
T
R
E
E
S**

+ Artificial
Lift

Let's Change the Game and Win!

Next Steps (with Shell and their preferred Contractors*)

- 6th Gen MODU Conversion Study
- Stones Movable Wellbay Preliminary Design
- Dual Barrier Top Tension Riser System Design
- FPSO Transfer Line Design and Flow Assurance

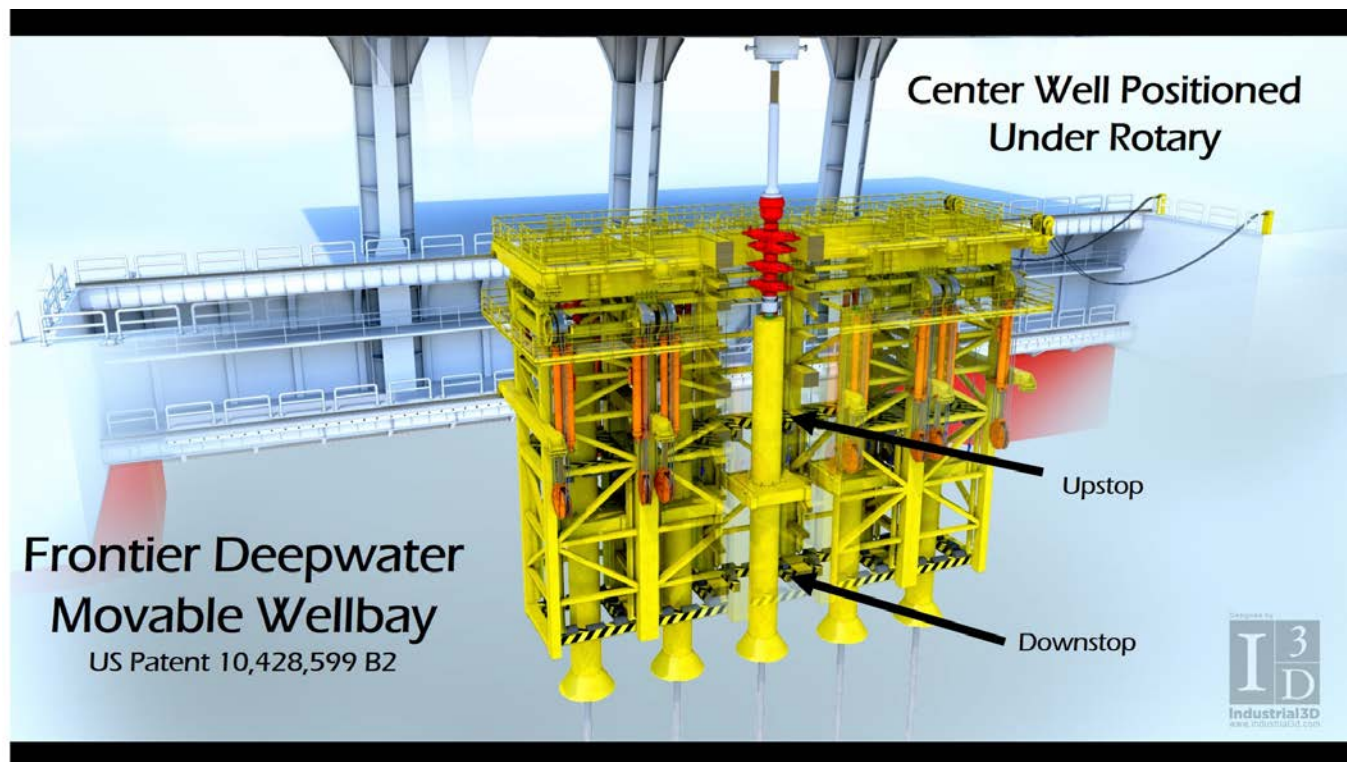


* Frontier has proposals from Drill-Quip, Schlumberger and Transocean



KEY REFERENCE SLIDES

MOVABLE WELLBAY for STONES



Providing:

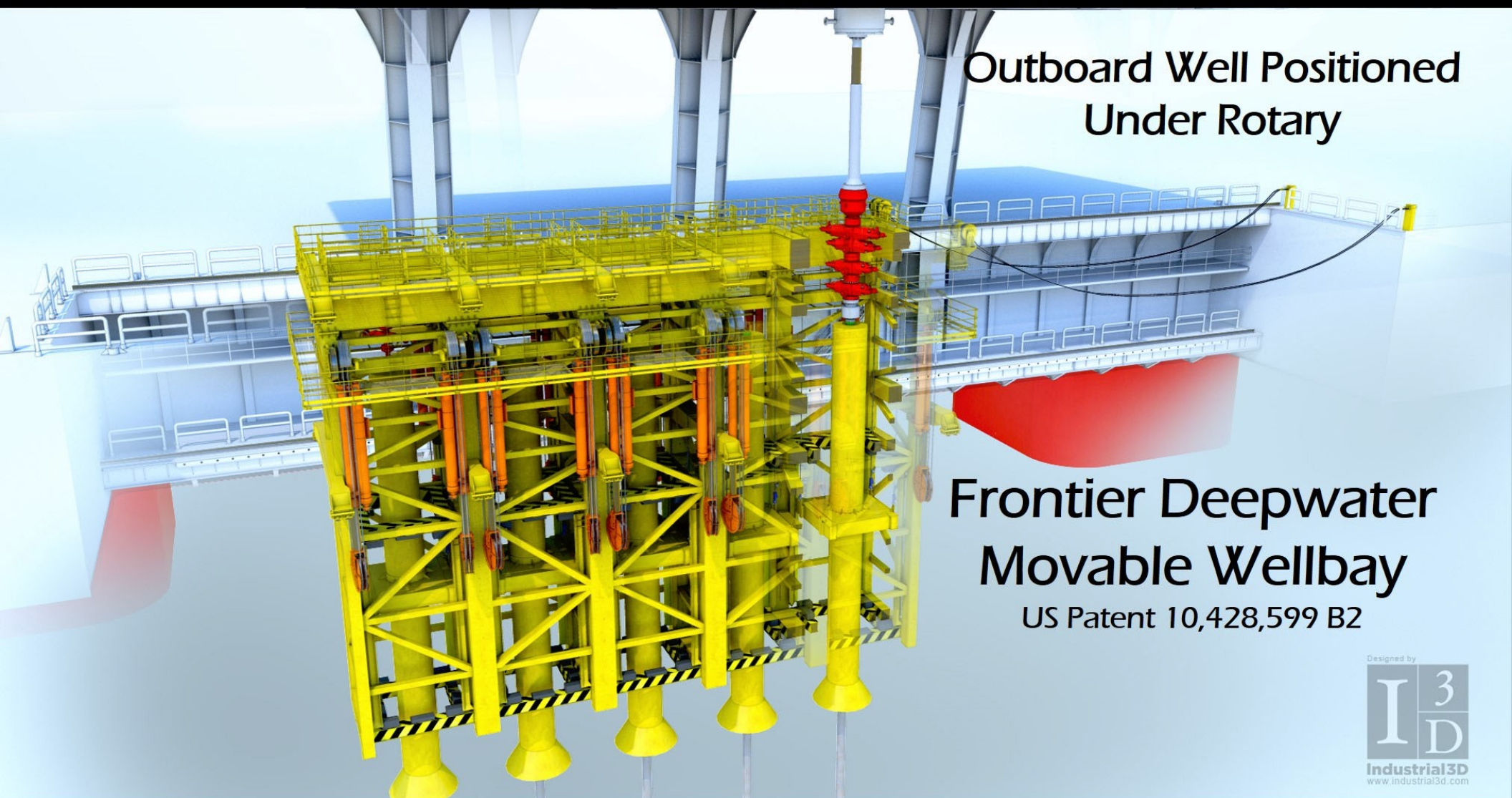
- Increased Safety
- Improved Decision Quality
- Improved Well Operations
- Improved Reserves Recovery

with

- Existing Technology Components, and
- Greatly Reduced Costs and Risks



Frontier Movable Wellbay



Outboard Well Positioned
Under Rotary

Frontier Deepwater
Movable Wellbay

US Patent 10,428,599 B2



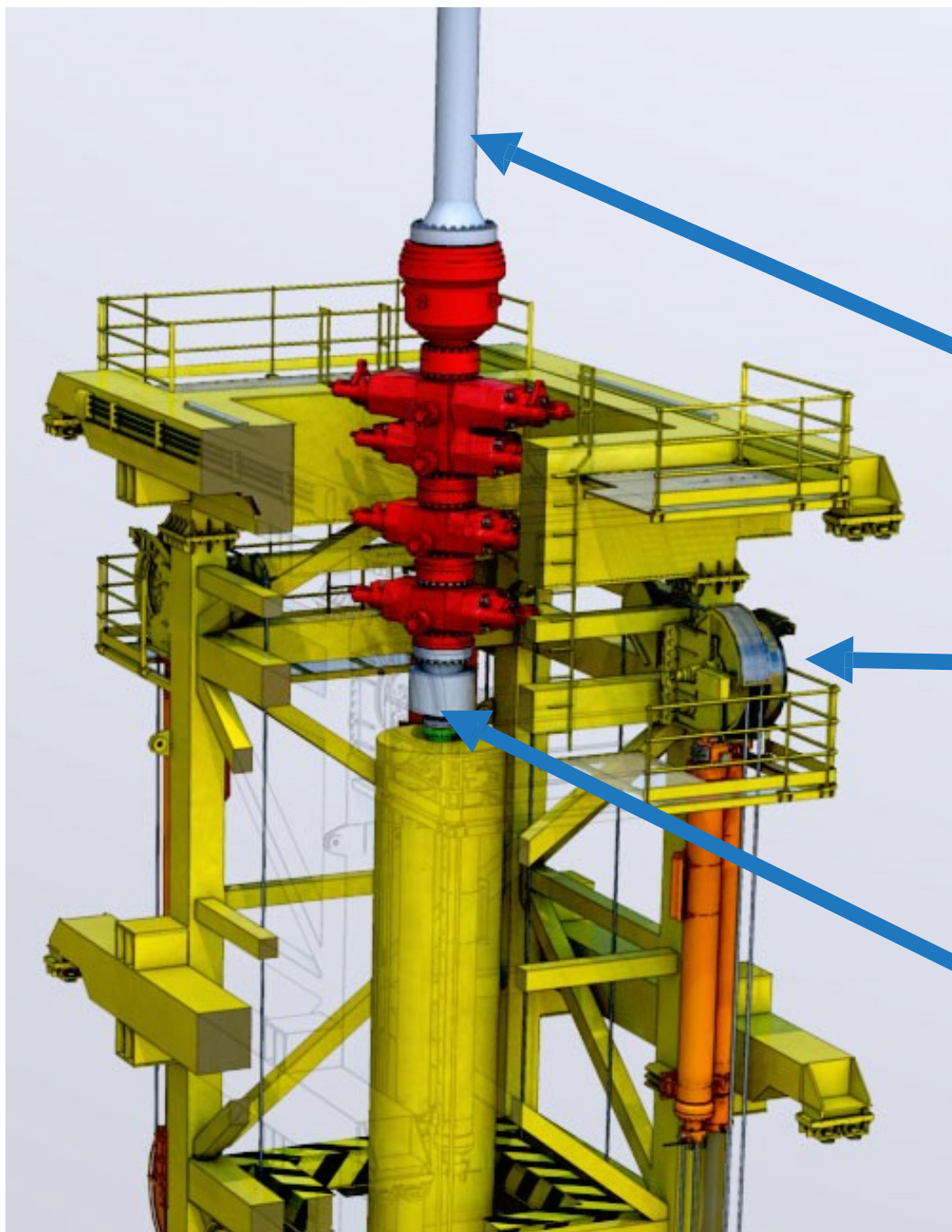
Frontier Deepwater Movable Wellbay

US Patent 10,428,599 B2

Telescopic joint connected during 100 year winter storm, then removed when platform is abandoned for Hurricanes.

Riser Tensioner (1 of 4 per slot)

Surface Wellhead landed on
Tension Joint. Riser is
centralized inside tension joint.





Frontier Deepwater Movable Wellbay

US Patent 10,428,599 B2



“Tension Ring” showing wireline
riser tensioner connections

UHMW Wear Strips with very low
coefficient of friction allowing the
tension ring to slide up and down
inside the frame.

Soft and Hard Rubber Pads
to Allow the Tension Ring to
land out on the up and
down stop with minimum
impact loads



Wellbay Centered and
Locked for Hurricane
Showing Maximum
Upstroke

Frontier
Deepwater
Movable Wellbay
US Patent 10,428,599 B2



Well Systems – proven technology

OMAE2010-20904

Drilling Riser

	Outer Riser	
OD	21 in	
Wall Thickness	0.8 in	
ID	19.4 in	
Cross Sectional Area	50.8 in²	
Weight per Foot	181.4 lbs/ft	
Material	Q-125	
Buoyancy OD	54 in	
Buoyancy Length per Joint	60 ft	
Number of Buoyed Joints	80	

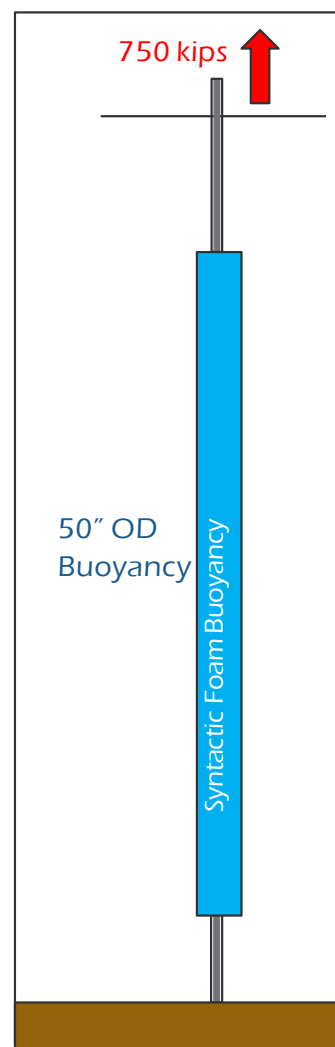
Production Riser

	Outer Riser	Inner Riser	
OD	16	11.75 in	
Wall Thickness	0.75	0.65 in	
ID	14.5	10.45 in	
Cross Sectional Area	35.9	22.7 in²	
Weight per Foot	128.4	81.0 lbs/ft	
Material	Q-125	Q-125	
Buoyancy OD	50		in
Buoyancy Length per Joint	60		ft
Number of Buoyed Joints	80		

DESIGN AND QUALIFICATION OF FATIGUE RESISTANT HEAVY WALL THREADED & COUPLED PREMIUM CONNECTORS FOR DRILLING AND PRODUCTION RISER APPLICATIONS IN DEEPWATER HPHT DRY TREE SYSTEMS

Céline Sches
V&M Tubes
Aulnoye-Aymeries, France

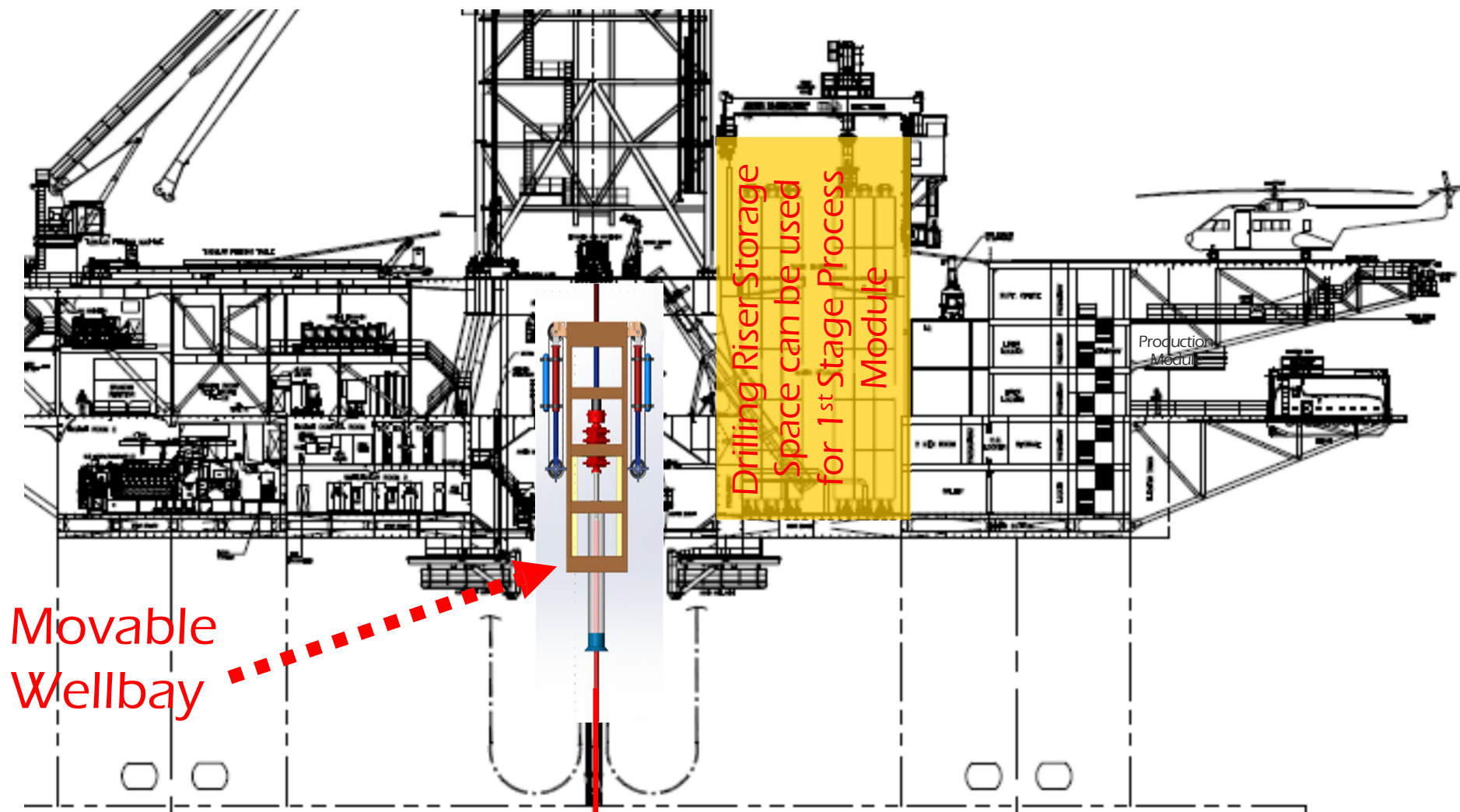
Roy Shilling
BP America
Houston, Texas, USA





Shipyard Modifications Required

6th Gen MODU Wellhead Platform



Production sent to FPSO for processing



Movable Wellbay Safety Advantages

Fully rated dual barrier well systems with surface BOP

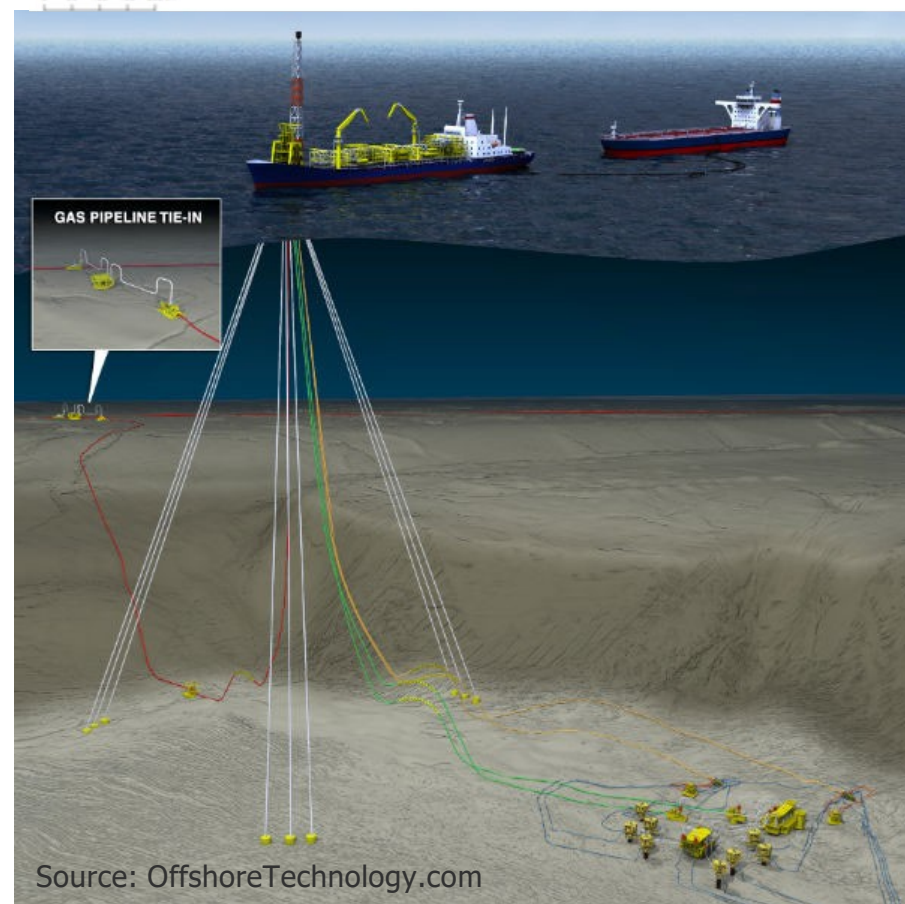
- Improved safety
- Proven technology with much lower costs
- Direct hydraulic controls provide reliable surface system for BOP and dry trees
- Equipment easily inspected and maintained
- Well control more reliable
 - Can bullhead with full pressure at the surface
 - Eliminates the Macondo analog
- Better performance downhole ESP implementation
- Historically documented 15 – 25% more oil recovered with dry trees
- Fewer vessel and manhours offshore reducing HSE exposure



STONES CASE STUDY BASIS

CONCEPT PREMISE – Use existing facilities as much as practical

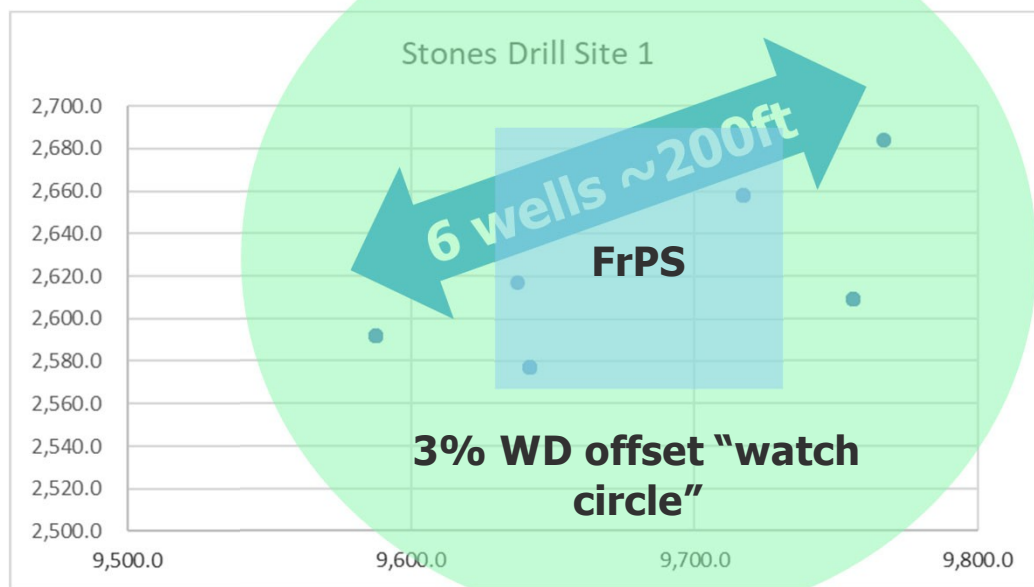
- Convert/install 1st FrPS Wellhead Platform with movable wellbay providing direct surface drilling/completion capability, but minimal topsides production kit over an existing well clusters
- Send produced fluids to Turritlella FPSO for processing/export of 50,000bopd + gas
 - Use existing wellheads as much as possible
 - Add new wells when needed to replace non-performing wells
- Create and install additional FrPS Wellhead Platforms in stages as needed
 - NOTE - New wells for dry tree completion can be drilled while MODUs are being converted into FrPS





Wellhead Platform can service six (6) STONES wells

- The graph below shows that a 3% “watch circle” in 9500ft WD makes 6 wells directly accessible from the permanently moored FrPS
- One slot of the 5-slot movable wellbay can be dedicated to servicing any well that is not converted to dry tree tieback



STONES well positions per BSEE coordinates data

